

INTO THE DEEP 2024-25 | SAN DIEGO REGIONALS

POWERED BY Solution on shape Parena JUALS ClickUp Qualcom JIMBO'S Olive Garden O TARGET. WATERJETWEST



## **Team Introduction**

#### **Runtime Terror**

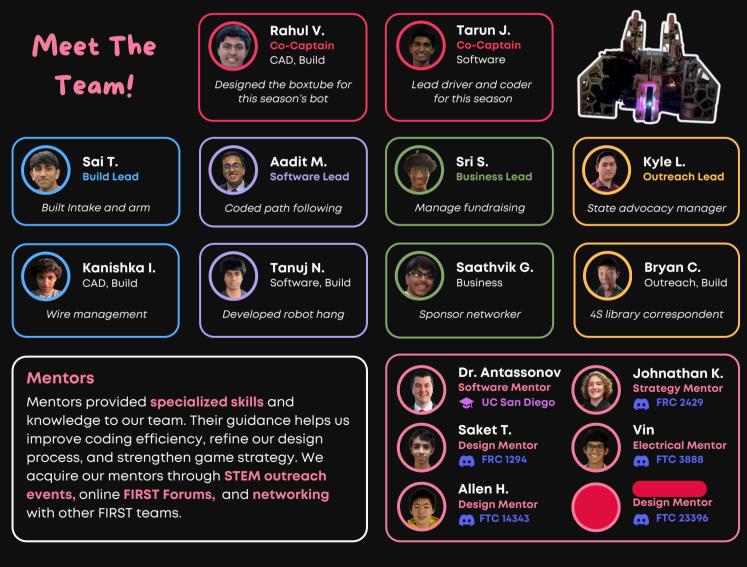
We are FTC Team #22105 Runtime Terror, from San Diego, California. We are a student-led **high school team** who is competing in our 3rd year of FTC.

We have gone to San Diego Regionals twice and have won the **Connect, Motivate**, and **INSPIRE-1** award in the past. While building competitive robots, our team frequently engages with underrepresented communities to spread STEM. We've enjoyed our last few years and can't wait to have another successful season!



#### **Team Management**

Our team is entirely **student-led**, with Co-Captains and Division Leads managing meetings, projects, and team goals. This structure encourages **leadership**, **personal growth**, **and accountability** within the team. We have **acquired our mentors** through developing connections at outreach events and online FTC communities.



## **Team Sustainabilty & Plan**

#### Skills Development: Suspension Swerve

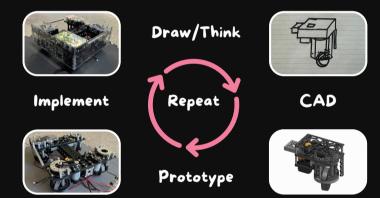
We used the summer to create the all new Suspension Swerve Drive—the first in FTC history. Throught his process, we learned how to develop a fully custom robot.

Mechanical Skills Learned: Manufacturing, Assembly, Gear Trains, MGN Rails, Belts, etc.

**Software Skills Learned:** Swerve Kinematics, Absolute Encoders, Custom Wrappers, etc.

Overall, this project taught our team many new skills and instilled our **team's design process** (see below) into our team culture. We carried these skills into this season's robot.

### **Swerve Design Process**





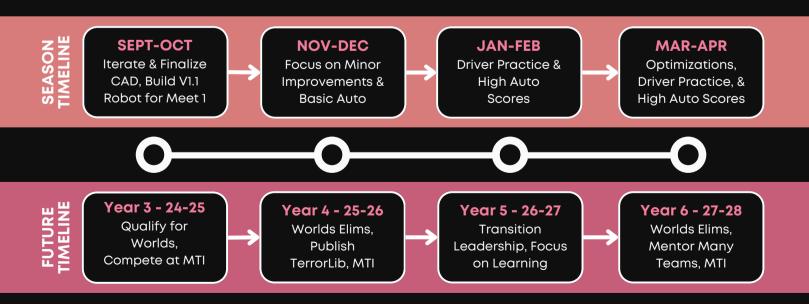
#### New Recruit Training

We developed a plan to train new recruits to our team. To teach everyone how to CAD, each member of our CAD team (both new and old members) designed a **full FTC Drivetrain** from scratch.

"CAD is something I could see doing in my **professional career**, and making this drivetrain taught me so much."

-Bryan (Build & Driver)

## Bryan's First Ever Drivetrain CAD!



## **Financial Sustainability**

#### **Our Sponsors**

Our team is very thankful for our **gracious sponsors**. We secured these sponsors through the hard work of our Business Division. We have achieved these sponsors through **making connections** at outreach events, cold calling/ emailing, and developing an extensive sponsorship packet. Our sponsors recognize the **passion and drive** our team has!



**Summarized Budget** 

#### **Financial Indepedence**

Through our Business Division, we have learned **real-world skills** in securing sponsorships, managing budgets, and ensuring **sustainable funding** for our operations.

"Networking with sponsors and becoming **financially sustainable** is one of my greatest accomplishments this season!"

-Saathvik (Business)

#### **Sponsorship Tierlist**

Our team developed many sponsorship packages, using a tier-list to determine the perks for our sponsors. This gives our sponsors a clear vision of what they will receive by supporting us.

#### Hack-Club Bank (HCB)

Through Hack-Club Bank, our team is a registered 501(c)(3) non-profit, enabling us to make purchases and receive donations. HCB gives us full financial control, teaching us real-world skills from budgeting to money management, allowing us to operate more efficiently.

Item

**Company Sponsorships** 

Company Matching

Fundraisers

**FTC Specific Grants** 

**Total Income** 

Outreach

Mentoring

**Robot Plates** 

**Robot Parts** 

**Total Expenses** 



Expense/Income

+ \$2,000

+ \$500

+ \$40

+ \$1.500

+ \$4,040

- \$200

- \$200

- \$300

- \$3,200

-\$4.000



#### Fundraisers

We took part in FTC Team 16392's **Fundraising Challenge** (located in Alberta, Canada) to raise over \$500 for FIRST Programs across North America. We held fundraisers at our local Chipotle and Panera Bread, giving our community a chance to **support FIRST** directly!

165+

## **Outreach - Spreading STEM**

#### **Student Association for STEM Advocacy**

In collaboration with MSET Cuttlefish 6165, Team Spyder 1622, and other California FIRST/VEX teams, we travelled to **Sacramento, California** to meet with our state representatives: **Assemblymember Maienschein, Senator Jones, Senator Ochoa Bogh**, and many others.

At the California Advocacy Leadership Conference (CALC), we met over a **dozen legislators** to advocate for robotics and STEM funding. This experience deepened our understanding of California's government and helped us support future students in STEM.



**Runtime Terror** 



#### Our Impact on California

We advocated for a **statewide grant program** for school robotics, similar to Wisconsin and Michigan, and a \$1 million increase in funding for the **Expanded Learning Opportunities Program (ELOP)/ Assembly Bill (AB) 130**, from \$4 million to \$5 million.

We're grateful for the chance to share our passion for robotics with **millions of Californians** who lack the opportunities we had!



California State Legislature whose support we secured for an increase in funding for the Extended Learning Opportunities Program

#### **Refugees for Robotics**

By bring together five FIRST teams and refugee support organizations across the world, we've began many initiatives bring STEM education to underprivileged communities. Our pilot project with Kenya's Youth Voice Community develops self-reliance in refugee students through coding & design services in the international workforce.

"Through planning, coordinating, and partiticpating in Refugees for Robotics, I've witness firsthand the **impact STEM education** has on my local community and world-wide!"

-Kyle (Outreach Lead)





## **Outreach** - Promoting STEM

#### **Outreach Lessons Learned**

We constantly refine our outreach for a larger impact. After low signups for paid classes, we switched to free sessions. Also, due to low scrimmage turnout, we have focused on **accessibility** and **strategic outreach** to grow engagement.



#### 4S Ranch Country Library

In collaboration with CodeRobo.Al, we we're ran a **four-week Python/Scratch Course**. Our library provided guidance in expanding our presence through **social media/physical ads**, areas which we've struggled with before. We also held various robot demonstrations with **FRC Team Optix** and **FLL Team Tech Titans**.

### Southeast SD Science & Art Expo

Co-exhibitors with UCSD Create, General Atomics, Google, and SD Air & Space Museum











# SDCDM Science & Engineering Night

Co-exhibitors with Thermo Fischer Scientific and Sally Ride Science Program

#### 1st Annual Del Sur STEM Fesitival

Our team hosted the first annual Del Sur Stem Festival early this season. We organized a festival across **twelve different STEM-oriented organizations** to give children in our community a chance to experience the many fields of STEM.











### Society of Women Engineers (SWE)

At the 3rd Annual WiSTEM Forum, our team **showcased STEM pathways** and opportunites through FIRST to local middle/high school girls.

# **Outreach - Supporting FIRST**

### 2nd Annual Del Norte Scrimmage

For the second year, we hosted the Del Norte FTC Scrimmage with FRC Team 3749, having **100+ attendees** and giving teams **vital driver practice** before Meet 2. Congrats to Team Patent Pending #11285 <u>on their win!</u>

"As a new recruit to FTC, coordinating and playing in this year's scrimmage gave me **key insights in game** strategy."

-Sri (Human Player & Business)

**Driver Practice** 

8.3K+

Views on YT

Behind

The Bot

We mentored two FTC teams with their

box-tube designs (from New York City

and from Turkey). We frequently have

driver practice with local FTC Teams:

Clueless 11212, Green Griffins 10092, C.A.R.T. 23280, and Fusion 18142

Turkey

Mentorship



PTIX

Page 6



Working on

SDFTC bot!

**SDFTC Discord Mod** 

engagement.

Aadit is an **SD FTC Discord** moderator

and has created a bot for community

300+

#### FUN Robotics Network

We closely guided two

local FLL teams,

assisting them with their

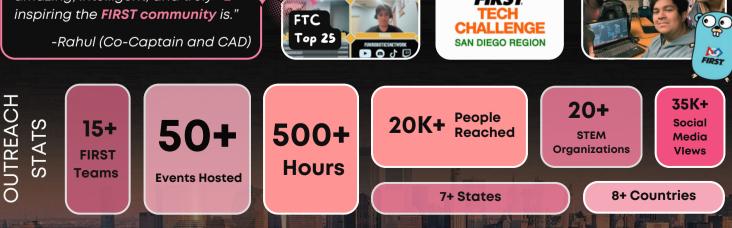
project and robot build.

Assisting with

FLL Robot Build!

Rahul is the SD correspondent for FIRST Updates Now (FUN), hosting interviews/shows to spread FIRST to thousands across the world.

"Interviewing teams from San Diego has shown to me how amazing, intelligent, and truly inspiring the **FIRST community** is.



#### **Runtime Terror**

## **Connecting with Experts**

#### **Runtime Terror**

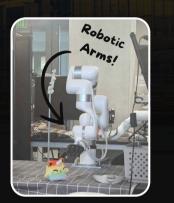
#### **UCSD Makerspace Collaboration**

In the off-season, we visited **Dr. David Lesser** at UCSD's **Makerspace** for training on **laser cutting, CNC machinery,** and **3D printing**. Our Build Division was able to experience these tools in action and develop the skills for our current season.









#### **UCSD Professor Nikolay Antassonav**

In addition, we met with Professor Nikolay Antassonov and his PhD students to learn about UCSD's work on **drones, arm robots,** and **self-driving vehicles**. Our software division was able to discuss adaptive pursuit with ellipsoids, control algorithms, path planning and other **FTC applications** in-depth with Professor Antassonov.

#### Xometry

To assist with our design this year, our team met with **Industry Professionals** from **Xometry** to manufacture Boxtubes. We learned about Tube Cutting, CNC Machining, Laser Cutting, Water Jet Cutting, and many more methods of industrial machining.





#### North Carolina School of Science & Mathematics

We collaborated with **FTC Team 5064** from North Carolina to laser cut our boxtubes using the machining facilities at the North Carolina School of Science & Mathematics. NCSSM's **large scale machining facilities** were invaluable in pocketing our robot's main scoring mechanism.

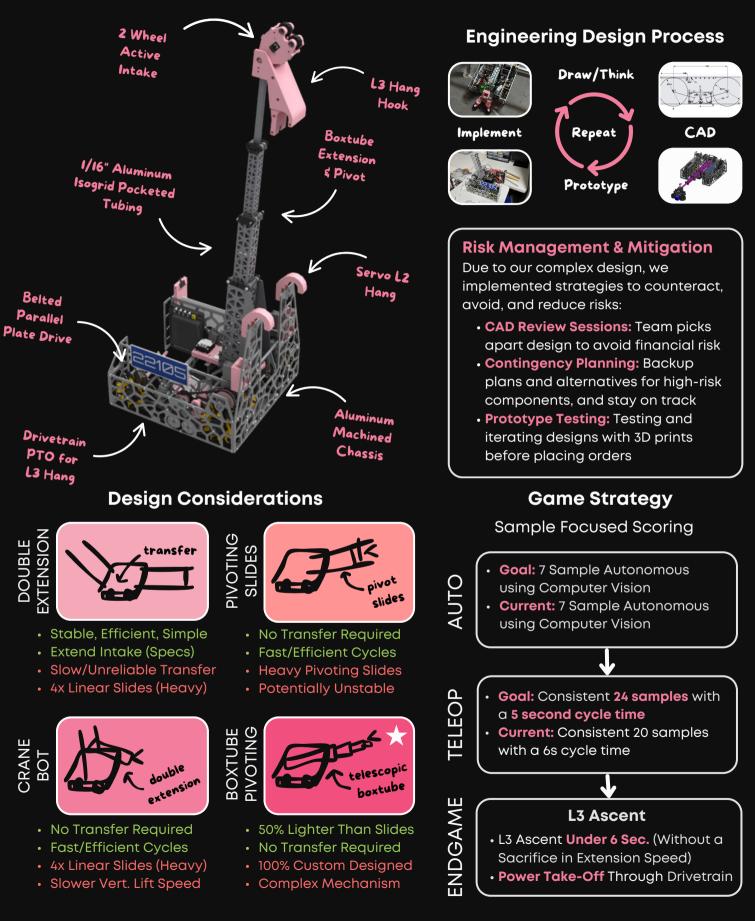
#### **BrainCorp Daniel Hoffman**

We contacted Daniel Hoffman, the **Senior Software Director** at Braincorp, to learn more about the real-world applications of robotics (particuarlly autonomous mobile robots/AMRs). Mr. Hoffman provided guidance and advice for a **future career in robotics** and STEM.

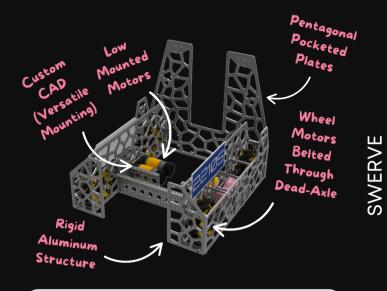




## **Meet TERROR-481**



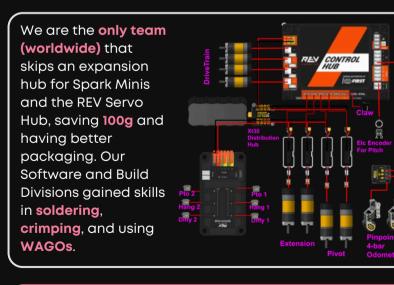
## **Drivetrain & Electrical**



#### **Key Features**

- 13.6:1 Ratio optimized for acceleration and speed (1.46s 8ft. Sprint Distance)
- Compact Belted Parallel Plate Drive
- 1/8" Pocketed Alu. Plate Superstructure for Rigidity (Pocketing Saves ~50% Weight)
- 14"x14" & Low COG to Stop Tipping
- Fully Designed in CAD

### **Electronics - Schematic**



"I am proud of soldering and crimping our wiring, ensuring our electronics are **reliable and dependable.**" -Kanishka (Build)

## Drivetrain Design Considerations

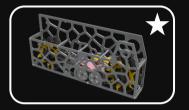


- Full Speed (4-way)
- +57% Pushing Power
- More Failure Points
- ~\$1200 Cost
- ~2.5A+ Current Draw



#### Statistics

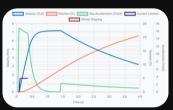
- 1.36s 8ft Sprint Dist.
- 8.42ft/s Max Speed
- ~1.1 Coef. of Static Friction



- Few Failure Points
- Grip-Force Traction
- ~\$500 Cost

MECANUM

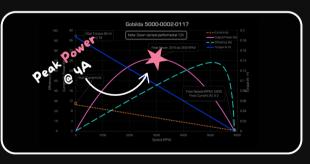
 Only 70.7% Power in Strafe



#### Statistics

- 1.46s 8ft Sprint Dist.
- 7.17ft/s Max Speed
- ~0.7 Coef. of Static Friction

### **Current Optimization**

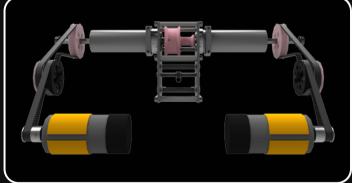


Last year's current draw issues led us to focus on keeping each mechanism **under 15A**, allowing a 5A safety margin below the 20A fuse. We used the equation  $\tau = rF\sin\theta$  to calculate the required motor torque and identified the corresponding current on the **motor curve**, aiming to operate around **peak power at 4A per motor**.

## **Custom Boxtube Extension & Pivot**



### **EXTENSION POWERTRAIN CAD**



- 6000 RPM geared 6.94:1 for 1440 RPM (20.82kgf·cm torque)
- 12mm extension, **36mm** retraction spool (cascade)



Extension

(20.8·1/2)=r·0.6= = 36 50% = Peak 0.6kg Power

#### Why Boxtube?

Our team chose to create a **fully custom** designed, manufactured, and built boxtube extension & pivot mechanism. It provides:

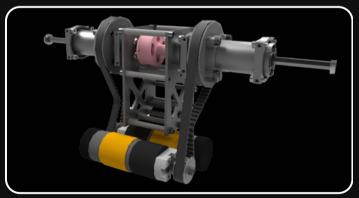
- Rigidity & Strength in all four directions with outer and inner bearing inserts
- 47% Lighter than Linear Slides (395g vs. 758g)
- Super Speeds of 0.4s Full Extension Time and **0.25s** 90° Pivot Time
- Compact in a 2" by 2" boxtube dimensions

Every piece on our boxtube is **custom**, making it harder to manage & create. However, we mitigated risk by carefully planning out stringing, accessible pocketing, and CAD feedback from FTC #5064, who have experienced in boxtube mechanisms.



"By building and improving our robot's boxtube, l've improved our robot's durability & consistency." -Sai (Build Lead)

## PIVOT POWERTRAIN CAD



- 223 RPM geared 2.63:1 for 85 RPM (199.88kgf·cm torque)
- ~ = 122.0.6⇒ 73.2 kgf.cm Spool Axle is Coaxial 122cm 0.6kg

~= c .F

with Pivot Tubing

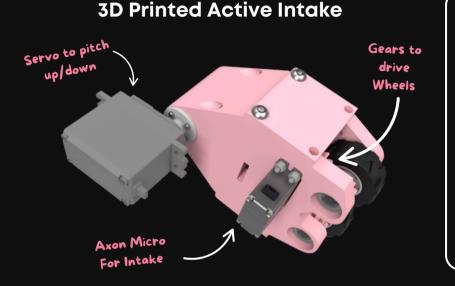
2.5× 1

200 kgf·cm

required

## **Unified Intake & Outtake**

Since our pivoting boxtube **negates the need for a transfer**, our intake doubles as an outtake. We've spent a lot of time this year **iterating** on potential intakes, before settling on a **dual wheel active intake** as the best option.



#### Intake Risk Management

We developed multiple intake **prototypes** in **parallel** rather than committing to a single design path. This iterative approach, as shown in our intake evolution from **V1 to V5**, allowed us to test different mechanical concepts while having **backup options** if any design proved unfeasible. Furthermore, by doing **cost-benefit analysis** on intake versions, we were able to find the best one.

# How Does the "Dual Wheel Active Intake" Work?

Our intake follows the principle of **K.I.S.S: "Keep is Simple, Stupid."** It utilizes two spinning wheels that are powered through an overdrive by an Axon Micro servo, which enables it to have high **vectoring** capabilities. A **color/proximity sensor** is housed internally to stop the intake when it detects a sample.

Furthermore, we also use an **under the submersible bar sweeper** to clear samples for placing the intake down.

### **Under-Submersible Sweeper**



#### V1 "Double Wheels"



- Simple to Design
- Bad Vectoring of Samples
- Heavy & Bulky
- Cannot Place Specimens

V2 "Active Claw"

**Intake Evolution** 



- Decent Vectoring of Samples
- Can Place
  Specimen
- Bulky for Intake
- 4 Servos

V3 "Active Claw 2.0"



- Good Vectoring of Samples
- Can Place
  Specimen Through
  Claw
- Heavy & Bulky

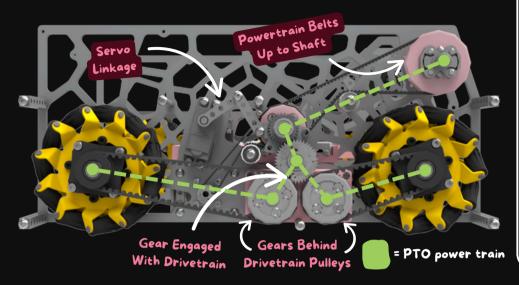
V4 "Diffy Claw"



- Precision for intaking
- Can Place
  Specimen
- Slow cycle times
- Hard to deposit

## Level 3 Ascent

## Drivetrain Power Take-Off (PTO)



Why Power Take-Off? We wanted the ability to hang without sacrificina the speed of our extension, so we created a PTO system.

In endgame, a servo linkage engages a gear with our drivetrain motors, allowing us to use the torque of six motors while hanging. The drivetrain motors toraue down the linkage, keeping it in place. This has led us to achieve a Level 3 Ascent in ~6 Seconds!

Our **PTO** allows us to choose between high speed for fast cycles or high torque for hang in endgame.

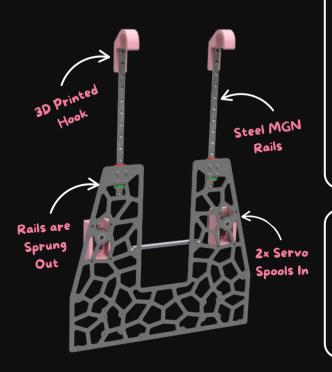
- PTO DISABLED
- 2 Motors
- 1440 RPM
- 1.24 Nm Torque
- 0.4s Extension

#### PTO ENABLED

- 6 Motors
- 400 RPM
- 8.58 Nm Torque
- Hang Possible



### Servo-Based L2 Ascent



### **Key Features**

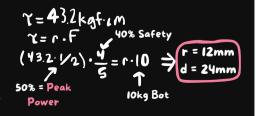
- Steel MGN Rails sprung outwards. retracted with 2 servos on 24mm spools
- Robot balanced against front bar to allow for Level 3 Ascent
- Mounted on aluminum back plate for strength

"Taking our team's PTO from concept to reality became my proudest achievement this season. Seeing our crazy idea come to life reminded me why I love being part of this team.

-Rahul (Co-Captain and CAD)

#### Calculations

- Servos Powered with 6V on REV Servo Hub
- Calculated with **40% Safety Factor**



## Software: Sensors & Autonomous

#### Sensors

Our team uses an Absolute Analog Encoder for pitch and a motor encoder for extension. The absolute position eliminates the need to re-zero pitch. We also use a REV Color/Proximity Sensor to detect when samples are in our intake in tele-op and autonomous.

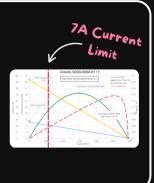


Motor Encoder for Extension

Color & Proximitv Sensor for Intake

#### **Current Sensing** Because of a few

blown fuses, we sense for when the current goes above **7A** to stop applying as much power. This helps retain the lifespan of the motors.



#### Localization

Currently, we use the Gobilda 4-Bar **Odometry** and the **Pinpoint** Odometry Computer to localize our robot in auto.

V1. OPTICAL ODOMETRY Error-prone due to dust

#### V2. **DEADWHEELS** Consistent on

all fields

### **Computer Vision - Sample Detection**

Our team uses the OV5640 Fisheye camera to implement autonomous that can grab blocks from the center using vision. Using OpenCV, we identify a "blob" of yellow samples by drawing contours around shapes and merging them together. Lastly, we extend the boxtube to retrieve a sample from the blob.





#### **Path Following**

We've gone through two custom iterations of path following, before deciding to use open source software.

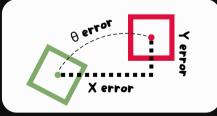
### **MEET 1 - PURE PURSUIT**



Custom Implementation of **Pure Pursuit & Quintic Hermite Splines** 

- Speedy & Consistent Auto
- Adaptive to Robot's Momentum
- Extremely mathematically complicated & unreliable

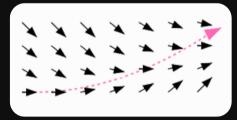
### MEET 2/3 - PID 2 POINT



Setting Targets on X, Y, and Heading to Travel in a Straight Line—"PID 2 Point"

- Simple Algorithm to Code (Less Bugs)
- Easy to Create Autos
- Too Slow for High
- **Scoring Autos**

#### LT/REGIONALS - PEDRO



Open Source Software Pedro Pathing, with Guided Vector Fields to Traverse the Field

- Open Source Software, so it is Simple to Implement
- Speedy & Consistent Auto
- Adapts with Centripetal **Force Corrections**

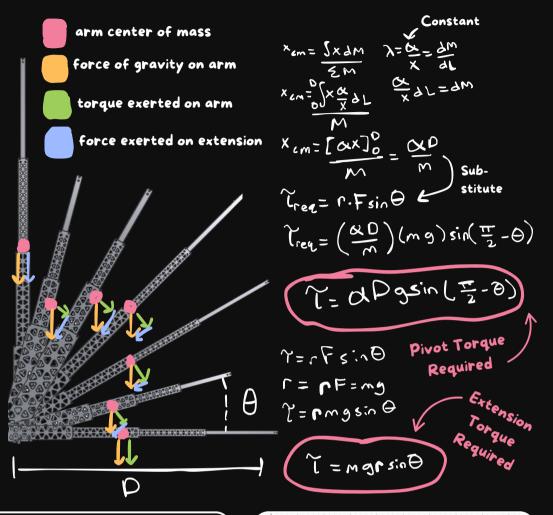
## Software - Control Systems for Boxtube

**Runtime Terror** 

### Gain Scheduling Adaptive Feedforward System

Our team's main scoring mechanism is an arm that can rotate and extend, giving it a constantly varying **center of mass**. This caused a simple PID loop to be **ineffective**.

#### We created a gain scheduling feedforward system which approximates the necessary torque to keep the mechanism steady depending on the angle of pivot and extension.



t ≤ 1

t ≤ 2

t ≤ 3

t ≤ 5

### S-Curve Motion Profiling of Arm

Due to the speed of our pivoting arm, we created for a **fully custom S-Curve Motion Profile**. This limits the acceleration of the system and ensures that the acceleration is continuous, unlike a trapezoidal motion profile, which is commonly used in FTC. We then further improved the process to use the **Newton-Ralphson Method** to increase reliability.

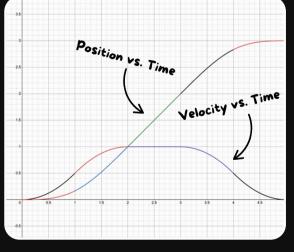
#### **S-Curve Velocity Equation**

$$\begin{aligned} \mathbf{v}_0 + \mathbf{j}_m \cdot \frac{t^2}{2} \\ \mathbf{v}_h + \mathbf{a}_s \cdot \left(t - \frac{T}{2}\right) - \frac{\mathbf{j}_m \left(t - \frac{T}{2}\right)^2}{2} \end{aligned}$$

$$\mathbf{v}(t) = \left\{ v_s \left\{ T \le t \le T + r_{shift} \right\} \right\}$$

$$-\frac{a_s}{T} \cdot \left(t - T - r_{shift}\right)^2 \qquad t \le 2$$

$$v_h \quad a_s \cdot \left(t - 1.5T - r_{shift}\right) + \frac{a_s}{T} \left(t - 1.5T - r_{shift}\right)^2$$



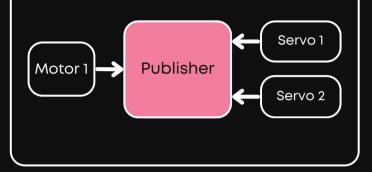
"Developing S-Curves has shown me how the **advanced calculus** I learned in school has **real-world applications** on our team."

-Tarun (Co-Captain and Software)

## Software - Modular Programming

#### Publisher-Subscriber Model

To write to devices such as motors and servos, we use a **publisher-subscriber model**. Instead of writing new motor powers immediately, we simply store those powers. Each device is **"subscribed**" to a **"publisher**" class, which sends all the commands to the hardware. This ensure that each device is only written to a single time in each loop iteration.

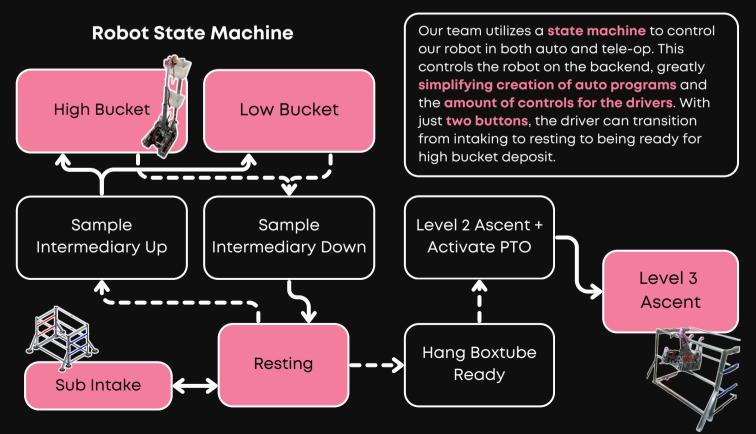


#### **Auto Actions System**

For our autonomous, our team developed an actions system to greatly simplify the creation and management of tasks. We used a **queue** in Java to store **pending tasks**, and completed tasks from the front of the queue. The following **commands** are used to modify the queue in our auto program.

- **executeUntilTrue()** runs a task until some condition is met
- executeForTime() runs a task for a specific amount of time
- addPoint() drives the robot to the specified point and runs all previous actions
- finishActions() runs any previously defined actions without setting a new point to drive to

"I'm proud of reducing our robot's central loop times from **25 milliseconds. to 4 milliseconds**. through motor caching and bulk read optimizations, which increased the **stability and convergence** of our PID loops." -Aadit (Software Lead)



Page 15